Chevrolet Corvette C6 / C6 Z06 Rear Spoiler Installation Manual

Components List:
1 x Rear Spoiler
6 x M5 Bolts
6 x M5 Washers
2 x Self-Tapping Screw

Approximate Installation Time:
1 Hour
### Installation Procedures:

1. Remove the rear tail lights. There is 1 hex screw to remove near the top of each tail light.

2. Remove the four 10mm nuts that hold the factory spoiler in place. Access is through the tail light openings.

3. Disassemble the factory spoiler / brake light assembly.

4. Attach the brake light onto the new spoiler using the hardware provided.

5. Remove the pre-attached hardware from the new spoiler for now (6 bolts, 6 washers).

6. Align both paper templates to the outer 2 bottom holes on both sides of the new spoiler. Use the circle/cross markings on the paper templates for guidance. Use a little bit of masking tape to attach each paper template to the new spoiler.
7. Poke holes through each paper template at the new spoiler hole locations.

8. Place the new spoiler onto the vehicle.

9. Align the spoiler to the vehicle. The spoiler should be centered and line up with the rear edge of the rear bumper cover. To help with centering, attach a strip of masking tape along the inner edge of the rear fender, extend the tape to the spoiler, then take measurements on both sides of the spoiler.

10. Use strips of masking tape to secure the perimeters of both paper templates to the vehicle.
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<th>Step</th>
<th>Instructions</th>
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<td>11.</td>
<td>Remove the spoiler from the vehicle. Make sure the paper templates remain attached to the vehicle.</td>
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<tr>
<td>12.</td>
<td>On each paper template, the outer hole should be approximately 3” from the front edge of the rear bumper, and the inner hole should be approximately 3 3/8” from the front edge of the rear bumper.</td>
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<tr>
<td>13.</td>
<td>Drill ¼” holes into the vehicle through the holes on the paper templates.</td>
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<td>14.</td>
<td>Remove the paper templates.</td>
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<tr>
<td>15.</td>
<td>Plug in the rear brake light connector, then attach the rear spoiler to the vehicle using the hardware that was set aside earlier. (2 of the factory holes will be re-used)</td>
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**Installation is now complete!**